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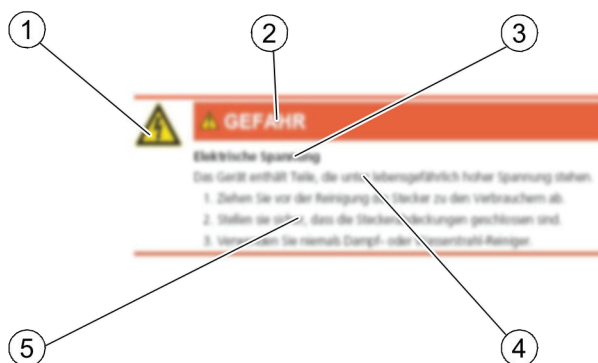
## 1 About this manual

This manual

- describes the assembly and disassembly of plugs and sockets with screw connection
- is an integral part of the product and must be kept in safe custody during the product's life cycle
- must be read carefully and understood before use and any work.




### 1.1 Structure of the warnings

The following picture illustrates the structure of a sample warning.



1	Hazard-specific symbol
2	Signal word
3	Type and source of the hazard
4	Possible consequences of failing to comply
5	Procedure for avoiding hazards

## 1.2 Symbols used

	General warning of a hazardous area
	Warning – dangerously high voltage
	Notice

## 1.3 Signal words used

All warnings in this manual are clearly highlighted. The following signal words are used for

<b>DANGER</b>	Warns of dangers which will lead to serious injuries or to death if the instructions are not followed.
<b>WARNING</b>	Warns of dangers that may lead to serious injuries or to death and/or-cause considerable damage to property if the instructions are not followed.
<b>CAUTION</b>	Warns of dangers that may lead to reversible injuries and/or considerable damage to property if the instructions are not followed.
<b>NOTICE</b>	Warns of dangers that may lead to operational disruptions and/or considerable damage to property. Damage to the environment, too, may occur if the instructions are not followed.

## 2 Intended use

Plugs and sockets with screw connections are built for professional use. The installation connection to the mains supply should be carried out only by trained and qualified persons.

Any use going beyond the intended use is considered to be improper. The manufacturer is not liable for damages resulting from improper use. Any such risk shall be borne solely by the user.

In case of unauthorised modifications or conversions, the CE conformity becomes void, thus, also all claims for warranty. Modifications may lead to risks for life and limb and to the plugs and sockets or loads connected.

Factory-fitted labels and markings on the plugs and sockets should not be removed or blurred.

Protect against foreign bodies and impact of weather

The plugs and sockets meet either the protection degree IP44, IP54 or IP67 in accordance with EN 60529 (VDE 0470-1), depending on the respective design. Each of these means:

- Protection degree IP44:
  - Protected against solid bodies with a diameter beyond 1.0 mm, e.g. a wire
  - Protection against water sprayed from all sides
- Protection degree IP54:
  - Protected against dust in damaging quantity
  - Complete protection against contact
  - Protection against water sprayed from all sides
- Protection degree IP67:
  - Dust-proof
  - Complete protection against contact
  - Protection against temporary immersion

## Environment

The following operating temperatures apply for the safe operation of the product:

Standard version	Military version
-25 °C ... +40 °C	-33 °C ... +49 °C

## 3 General safety instructions



- Safe use is ensured only if this manual is followed completely.
- Before installation, commissioning or operation, read this manual thoroughly.
- The plugs and sockets must be installed, maintained and put into operation properly by experts in accordance with the laws, ordinances and standards.
- Keep easily combustible and explosive materials away from the plugs and sockets.
- Handle the cables with care
  - by always pulling at the plug and not the cable when unplugging,
  - by preventing the cable from getting damaged mechanically,
  - by keeping intense heat away.
- Never use faulty products or products with dirty, scratched or damaged contacts.
- Keep the contacts on the product clean.
- Avoid tripping hazards.

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## 4 Packaging, transport and storage

### 4.1 Packaging



Packaging materials are valuable raw materials and can be reused. The packaging therefore be brought to an appropriate recycling facility. If this is not possible, disposing materials according to the locally applicable regulations.

### 4.2 Transport

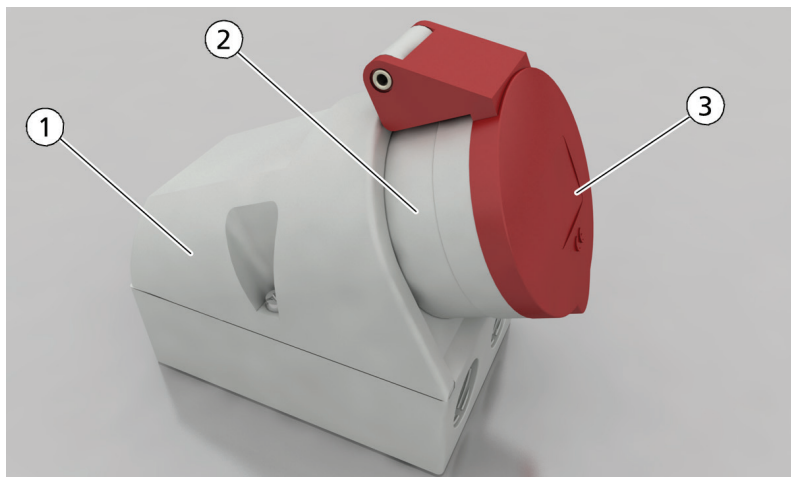
Check the delivery for completeness and integrity. If you identify transit damage or incomplete, notify your dealer or supplier immediately.

### 4.3 Storage

The product must be stored in clean condition and protected from dust and humidity. The original packaging is best suited for this purpose.

## 5 Design

Based on an example, the following figure illustrates the main components of a surface panel mounting socket outlet or a plug with screw connections.



1	Housing
2	Use of plug/socket outlet with screw terminals for all types of copper conductor.
3	Folding cover

### Conductor cross-sections

The following table displays the possible conductor cross-sections that can be connected to 16-A/32-A variants:

Design	Possible conductor cross-section
16 A	1.5 mm <sup>2</sup> .. 4 mm <sup>2</sup>
32 A	2.5 mm <sup>2</sup> .. 10 mm <sup>2</sup>

### Technical specifications

The technical specifications of the surface mounting and panel mounting socket outlets depend on the design. You will find them in our catalogue <http://www.bals.com> website



## 6 Assembly and disassembly



### DANGER

Danger to life by electrical voltage

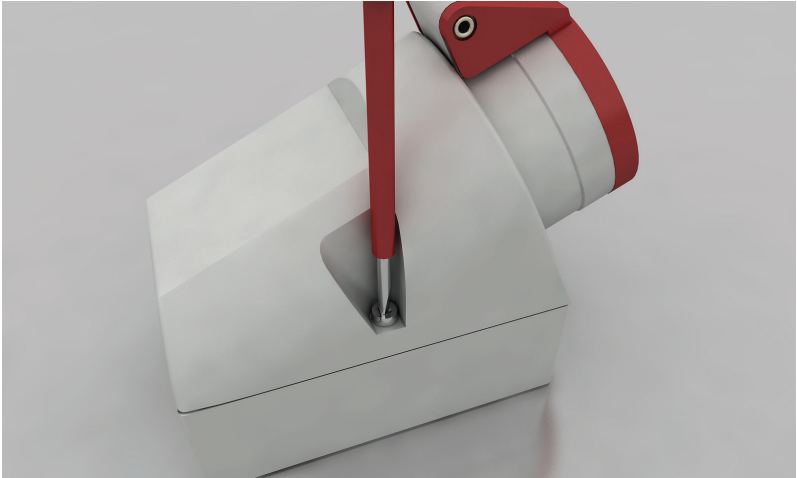
The supply cable may carry high electrical voltage that is fatal. Pay attention to the electricity:

1. De-energise
2. Secure the supply from being switched on again
3. Ensure the de-energised condition
4. Connect to earth and short circuit
5. Cover or cordon off adjacent live parts

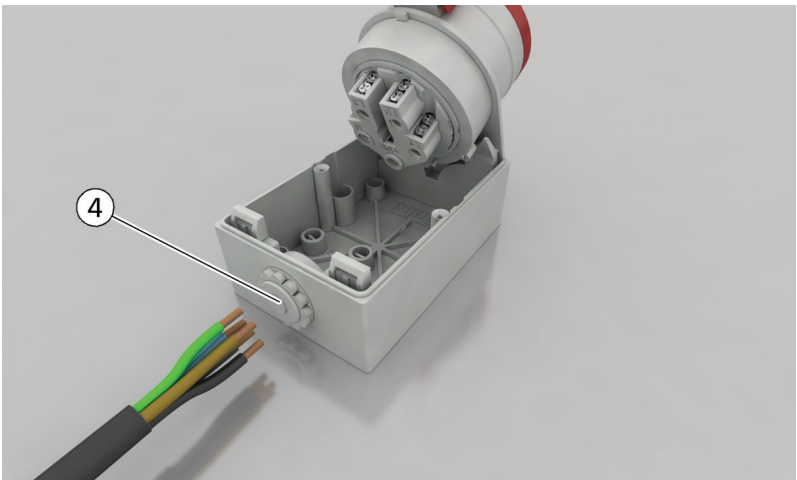
### 6.1 Connecting a cable to a 16-A / 32-A surface mounting or panel mounting outlet or plug

Proceed as follows:

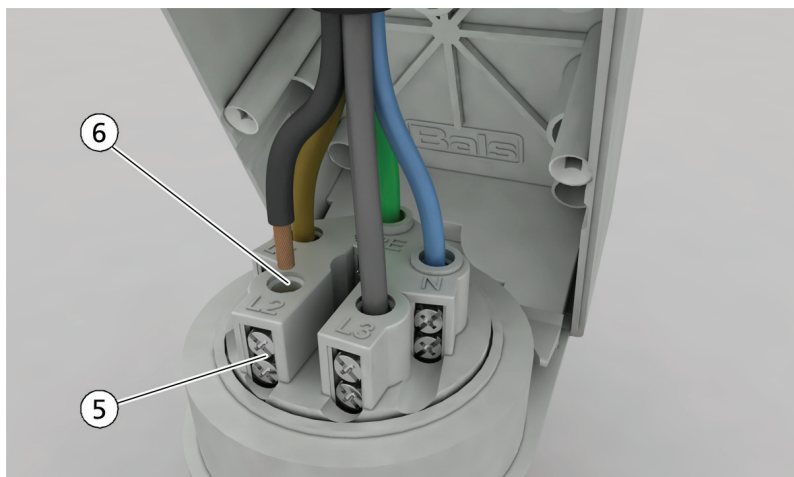
1. Make sure that the cable is de-energised.
2. Strip the cable to the required length.
3. Remove the insulation from the individual conductors (16-A designs: 9 mm; 32-A designs: 12 mm). Twist the multi-strand copper conductors slightly by hand for flexible connection. Conductor end sleeves are not necessary but may be used.
  - ⇒ For surface mounting socket outlets or surface mounting appliance inlets, connection starting from point 4.
  - ⇒ For panel mounting socket outlets or panel mounting appliance inlets, connection starting from point 7.
4. Loosen the two housing screws in order to open the housing.



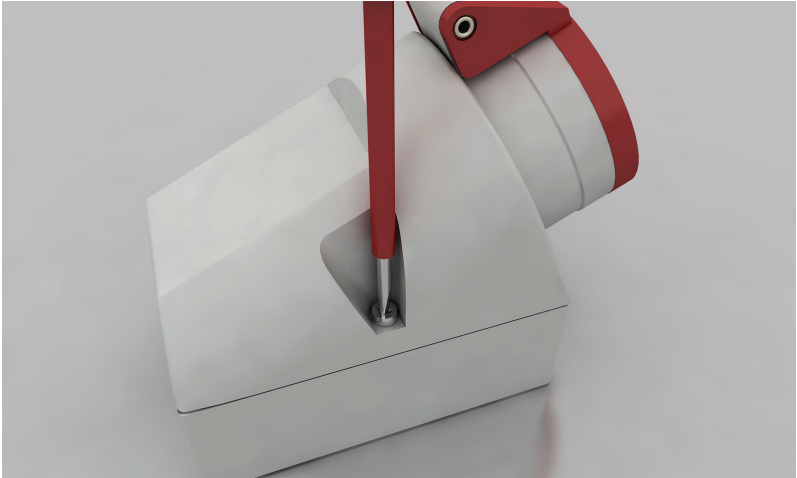
5. Fix the bottom part of the housing to the wall with the help of the fixing material suitable for the application.
6. Push the cable through the sealing plugs (4) into the housing. Open the sealing plug as far as necessary so that they can still get sealed. Generally, we recommend using a cable gland for the cable entry.



- The terminals are open at the time of delivery. Guide the bare individual conductor into the opening (6) and tighten the screws (5) with a torque of at least 0.8 Nm. Take care that only the bare individual conductor (without insulation) is clamped. Pay attention to the color coding of the terminals and ensure that the assignment of the individual conductors is correct.



- Check whether the individual conductors are seated tightly by pulling them lightly. If necessary, open the terminal and repeat the previous step.
- For surface mounting socket outlets and plugs: Tighten the cable gland.
- Fix the housing with the panel mounting appliance (panel mounting variant) or with screws to the housing (surface mounting variants). NOTICE! With the panel mounting variants, make sure that you insert the gasket, and with the surface mounting variants, make sure that the insert with the connections is placed correctly into the bottom part of the housing.



## 6.2 Disconnecting a cable from a 16-A / 32-A surface mounting or panel mounting socket outlet or plug

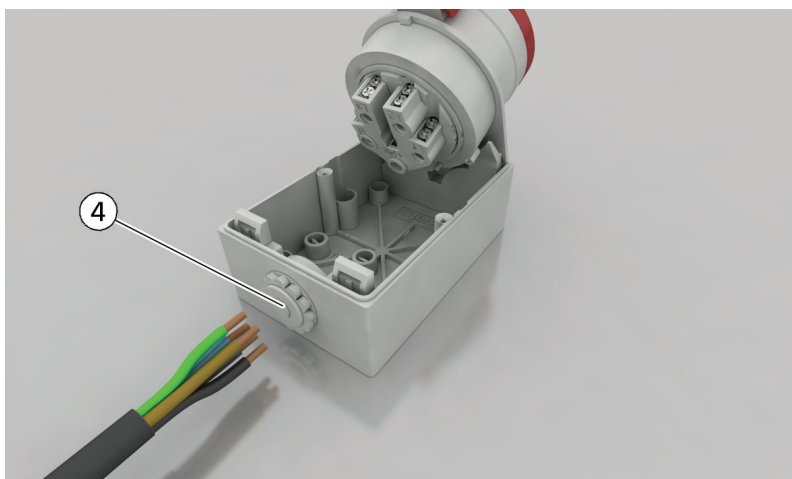
1. Make sure that the cable is de-energised.
2. For surface mounting socket outlets and plugs: Loosen the two housing screws in order to open the housing.



3. Loosen the screws (5) and pull out the individual conductors from the terminals



4. Pull out the cable from the housing, and for surface mounting socket outlets pull out of the cable gland (4).



5. Fix the cover with screws to the housing (surface mounting variants).

## 7 Cleaning and care

It is recommended to clean the device as required. Use a dry cloth to clean the device. Use a dry cloth if the device is very dirty.



### DANGER

Electrical voltage

The device contains parts that carry hazardous voltage that may be fatal.

- 1.Pull out the plugs to the loads before cleaning them.
- 2.Make sure that the plug covers are closed.
- 3.Never use steam or water jet cleaners.



### NOTICE

Damage to the plastic parts.

Corrosive cleaning agents may attack or destroy the plastic parts.

Use only a cloth moistened with water for cleaning.

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## 8 Decommissioning and disposal



Send the worn-out product for recycling or for proper disposal. Always make sure to follow the local regulations.

The product should not be disposed of in household waste. Environmental damage and health are avoided with proper disposal.



